

## ABSTRACT OF THE DISCLOSURE

A method of making an artificial tooth for placement in a denture and the tooth so made, the method including making a form tooth of a plastic tooth or an existing denture tooth, using the form tooth to make a mold form, placing a thin layer (1 mm) of polycarbonate dimethacrylate incisal material in the bottom of the mold form and confirming the material to the mold form, subjecting the layer of incisal and body material to a vacuum in an oxygen-free atmosphere and then to a vacuum and to a curing light in an oxygen-free atmosphere, adding additional layers of approximately 2 mm of the incisal and body material and expose each layer to a vacuum and light-curing step as described above until the mold form is full. The tooth is then removed from the mold form and again exposed to a vacuum and light-curing step following which the tooth is blasted with a fine abrasive and rinsed. If desired, the tooth is then glazed.